

## KRONES colfix S 4025

### Processing information

In pump operation, the glue should be processed within 24 hours. The amount of glue for pumping should be reduced for smaller label sizes.

Attempting to reduce the viscosity by mixing in water will affect the adhesive properties and is therefore not recommended by KIC Krones.

The glue pump, pallets and glue roller must always be thoroughly cleaned between tests with different types of adhesive.

Important: The FIFO principle must be applied.

Please process goods with the **shortest shelf life first!**

**USE:** Adhesive for labelling glass containers. S 4025 is highly ice water-resistant and can be removed also in standard washing systems with lower caustic soda.  
The adhesive does not contain any animal-based substances and is classified as "vegan".

<b>PRODUCT DATA:</b>	<b>Product type</b>	Fully synthetic cold adhesive for labelling
	<b>Viscosity</b>	c. 100,000 mPa.s
	<b>pH value</b>	c. 8.25
	<b>Density</b>	1.1 g/cm <sup>3</sup>
	<b>Solids content</b>	38%
	<b>Colour</b>	beige
	<b>Returnable</b>	yes

### PROCESSING

**TEMPERATURE:** 25 - 35 °C

**SUPPLIED IN/AS:** 33 kg hobbock Item number: 0903954941  
1000 kg container Item number: 0904828148

**STORAGE:** Can be stored for up to **12 months** in sealed original containers at temperatures not exceeding +30 °C or below +10 °C.

**CLEANING:** Machine parts can be placed in water at up to 40°C or cleaned with KRONES colclean WET 1.

### HAZARD

**INFORMATION:** See safety data sheet

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